

## Quality Improvement

### Examples of Waste

Waste	Description	Example
Waiting	People unable to process their work because they are waiting for people, equipment or information	<ul style="list-style-type: none"> <li>waiting for: patients; theatre staff; results, prescriptions and medicines; doctors to discharge patients</li> </ul>
Overproduction	Producing more than is needed, or earlier than needed by the next process	<ul style="list-style-type: none"> <li>requesting unnecessary tests from pathology</li> <li>keeping investigation slots 'just in case'</li> </ul>
Rework & Defects	<p>Rework due to faulty processes</p> <p>Repeating things because correct information was not provided in the first place</p>	<ul style="list-style-type: none"> <li>readmission because of failed discharge</li> <li>adverse drug reactions</li> <li>repeating tests because correct information was not provided</li> </ul>

<p><b>Motion</b></p>	<p>Unnecessary people motions, travel, walking and searching Things not within reach Things not easily accessible</p>	<ul style="list-style-type: none"> <li>• unnecessary staff movement looking for paperwork, e.g. drug sheets not put back in the correct place</li> <li>• storing syringes and needles at opposite ends of the room</li> <li>• not having basic equipment in every examination room</li> <li>• Searching for syringe drivers etc.</li> </ul>
<p><b>Over Processing</b></p>	<p>Performing unnecessary processing steps that do not add value</p>	<ul style="list-style-type: none"> <li>• duplication of information</li> <li>• asking for patients' details several times</li> <li>• repeated clerking of patients</li> </ul>
<p><b>Inventory</b></p>	<p>Too much work in progress or stock Information or patients waiting in a queue</p>	<ul style="list-style-type: none"> <li>• excess stock in storerooms that is not being used</li> <li>• patients waiting to be discharged</li> <li>• waiting lists</li> </ul>
<p><b>Transportation</b></p>	<p>Moving patients and/or materials unnecessarily</p>	<ul style="list-style-type: none"> <li>• central equipment stores for commonly used items instead of items located where they are used</li> <li>• staff walking to the other end of a ward to pick up notes</li> </ul>